



12-12-2019
ARCHIV 1

2M/19/00778

outline length WN 10535
outer 3137 mm
inner — mm
Tolerances for section
to DIN 6930 Part 2
accuracy grade m

Condition at time of delivery
de-scaled (degree of purity)
SA 2 1/2 acc. ISO 8501-1
without burrs acc. WN 1830
Permissible top-end rounding
during flame cutting (also
positive bead acc. WN 10572)
oil-free / free of grease
oiled
oiling permissible
Indicate the required condition
at time of delivery with an X.

First angle projection	02	CD to Prod	T135533	25.11.2019	ZM/19/00778
General tolerance (GT) in mm	Index		alteration		Change no
Size range	PPAP-Level 1 / WN 50020		Material: EN 10025 S275 JR		Fit
GT coarse	Inspection dim. () Aux.dim. ()		Blank no:		Toler.
L 1 2 3 4	30-120	120-400	400-1000		Weight: in kg
1 2 4 6	≤ 30	≤ 120	≤ 400	≤ 1000	14.75
Lengths (L) and angle (L/Z) = ±GT	Date	Name	Title:		
Permissible top-end rounding	06.11.2019	G.Selick	plate		
during flame cutting (also	Checked	K.Presser	fuel tank T5		
positive bead acc. WN 10572)	Auth'd	C.Greenman	Prod.		
oil-free / free of grease	M.check	L.Holzel	Scale		
oiled			1:5		
oiling permissible			1:10		
Indicate the required condition			Sheet:		
at time of delivery with an X.			1		
			of:		
			1		
Languages:	Confidential document		14015711426		
EN	Refer to protection notice ISO 16018		Orig.		
			Repl.		
			6 3426967/D2D/001/02		
			Approved		

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